



*Release for transferred
Production*

D. 7-11

THE UNDERSIGNED AGREE TO

**RELEASE FOR TRANSFERRED
PRODUCTION**

OF INSTRUMENT CATHODE-RAY TUBE

TYPE D.7-11
(Production Centre: Brive)

NAME DEPARTMENT SIGNATURE

Mr. Modderman

COMMERCIAL DEPT

[Handwritten signature]

Mr. Verhoeven

DEVELOPMENT DEPT

[Handwritten signature]

Mr. Radstake

MANUFACTURING DEPT

Mr. Bru

[Handwritten signature]
[Handwritten signature]

Mr. Wassenaar

QUALITY LABORATORY

Mr. Menet

[Handwritten signature]
[Handwritten signature]

DATE 18.2.1975

ELCOMA

KWALITEITS LABORATORIUM PROFESSIONELE KATODESTRAALBUIZEN

RAR-84/75.034

2-1

75-02-21

ONDERWERP : Release for transferred production in Brive of type:
DH7-11

The CRT type D7-11 made in Brive has been tested in Eindhoven on several parameters according to the F,L and life test specifications, to come to a.

" Release for transferred production " in Brive.

Annexed reports give test-and measuring-results of the above mentioned CRT -types.

As can be seen from the results, summarised in report RAR 84/75035 dated 75-02-21, these type can be given,

" Release for transferred production " in Brive.

K. Wassenaar.

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ONDERWERP :

3) Summary of L-test results

- batch 1 The electrical and mechanical measurements are satisfactory
batch 2a The mean value of -Vg1 is rather low, but within tolerances
b Modulation of some tubes is rather high, but within tolerances
The remaining electrical and mechanical measurements are satisfactory.
batch 3 1 Tube -Vg1 and Ik rather low but within tolerances
The remaining electrical and mechanical measurements are satisfactory.

Remark: Except the faults occurring in the first batches as already mentioned in summary of test 11 results, the results are good.

4) Summary of lifetest results

- batch 1 The results are satisfactory
batch 2 The results are satisfactory
batch 3 2 Tubes Ik after 1000 hours rather low but within tolerances.
2 Tubes gasvalue good after 1000 hours

Burned over tubes (50.150): 1 tube insulation K/C1 after 1000 hours (to repair gas and/or emission): 1 tube modulation too high after 1000 hours.

Remark: The general impression is good.

5) Conclusion

From the results we conclude that there is no objection against release of C.L.T. type DH7-11 for production and measuring in Drive.

G. Geervers

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RELEASE FOR TRANSFERRED PRODUCTION DH7-11

Received 15 samples.

6 x poor insulation I/G1 2 x 300 μ A

1 x 165 μ A

1 x 140 μ A

1 x 24 μ A

1 x 10 μ A Limit \leq 4 μ A.

Result analysis:

tube number 83

The poor insulation is caused partly by a big getter mirror.
The other part is caused by a depositing proces in grid one.
Metal and/or barium is deposited on the cathode holder.
(wrong sweeping?)

2 x gas value too high 72nA

140nA Limit \leq 50nA

1 x modulation too high (black cathode)

1 x IF too high 10¹ mA Limit \leq 100 mA.

5 x tubes are good.

E test and Life test will be measured.

G. Geovers.

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RAR 84/74.141

1

74-10-24

ONDERWERP : Release for transferred production DR/-11 batch 2

Received 65 pieces

marked C23
E41

Results 22 pieces good
33 pieces gasvalue too high
6 pieces modulation too high
2 pieces dirt in diaphragm.
1 piece spot burned in
1 piece stains in powder

39 pieces for sweeping to the factory

After sweeping and 1 week shelflife test
33 pieces good
6 pieces gascross

Total results after repair: 55 ex good, 10 rejected

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RAR 84/74.142

5-1

74-11-08

ONDERWERP : Release for transferred production D17-11

Batch 3

Received 35 pieces

marked C23
E41

Results: 26 pieces gasvalue too high
1 piece spotcharging Y
2 " dirt in diaphragm
1 " modulation too high
5 " good

From this batch 10 pieces swept again in Eindhoven.

After sweeping: 1 tube gascross
1 tube modulation too high
8 tubes good

Afterwards: 5 tubes on shelflife test for 1 week
5 tubes on life test for 1 week

The tubes on life test better than before (will be kept on life test untill 1000 hours)

The tubes on shelflife test, no changing of values of the good tubes
The bad tubes are worse.

Afterwards we have send the lot of 17 tubes for sweeping to the factory (The rest of the batch)

After 1 week shelflife test

Results: 3 pieces gascross
14 pieces good

Total results after sweeping in Eindhoven

22 tubes good
1 tubes spotcharging Y
2 tubes dirt in diaphragm.
4 tubes gascross
1 tube modulation too high
5 tubes on life test.

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RAA 84/74.155

1

74-11-26

ONDERWERP : Release for production DH7-11 batch no 4

Received 88 pieces

code nr. C23
E4J

Results: measured 16 pieces

good	5	"							
	2	pieces	dirt on diaphragm						
	2	"	modulation too high						
	2	"	"	"	"	+	gasvalues too high		
	4	"	"	"	"	+	"	"	+
	1	"	gascross				gascross		

86 ex for sweeping to factory Eindhoven .

1x for analysing to Mr. Radstake (dirt diaphragm)

1x broken in Eindhoven

Results after repair:

After sweeping 86 pieces

6x spotcharging Y
5x modul. too high
1x broken heater
74x good (delivered to the store)

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MAR 84/74.196

1

74-11-26

ONDERWERP : Release for transferred production DH7-11 batch5

Received: 44 pieces : a. 34 pieces with yellow mark
b 10 pieces without mark

code nr C23
E4J

a) Results 34 pieces

10 pieces gascross
3 pieces modulation too high
5 pieces spotcharging Y
1 piece dirt on deflection plate
1 piece dirt on diaphragm.
7 pieces high tension
7 pieces good delivered to the store

27 pieces for sweeping send to the factory in
Eindhoven for repair.

b) results 10 pieces

9 pieces good delivered to the store
1 piece at high tension sparking near
aquadag
1 piece for sweeping send to the factory.

After sweeping 28 pieces(a+b)

3x dirt on diaphragm
1x " " defl.plate
8x spotcharging Y

16x good(delivered to the store)

Total result of 44 pieces:

32 pieces good
12 rejected.

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ONDERWERP : Release for transferred production DH7-11 batch 6

Received 116 pieces

code nr. C23

E4J

Results	85	pieces	good
	14	"	spotcharging (2x analyse)
	10	"	dirt in diaphragm(2Xanalyse.)
	3	"	gascross (repair)
	2	"	useful scan x too small
	1	"	dirt on defl.plate
	1	"	modulation too high(repair)

Remarks:

1. Flash-over/ emission.

Several tubes of the 85 "good" pieces have flash-overs aquadag gun, without influence on cathode emission, therefore they are accepted.

2. Spotquality: (dirt in diaphragm, charging Y-plate.)

Of the 85 accepted tubes, about 30 show dirt on diaphragm and spotcharging. According to normal criteria they would have been rejected. Because of a backlog in production we have accepted this tubes in consult with the Commercial Department.

Analysis: Cathode oblique welded.

G1-G2 oblique: 1,71 - 1,83

1,69 - 1,71

1,69 - 1,84. Limit 1,7 ± 0,05

Also found fingerprints on Y plates.

3. Screenburning.

The result of 2 tubes was 9,5 and 8,5%. Of the tubes which were swept over (previous batch.) the burning in values were 2,3 and 4,9%.

This burning in results are found at a high screenloading, therefore not the absolute values are important, but the difference.

Conclusion: the sweeping in Brive is presumable not optimal.

(too wide scan?)

4. Lifetest. Of this batch 6 tubes are put on lifetest.

5. L-test: Of this batch 5 tubes will be measured on L-test.

6. Total result after repair. (sweeping.)

4 tubes after sweeping good.

Total: 89 pieces Good.

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ONDERWERP : Release for transferred production D H 7 - 11 batch 8

Received 253 pieces
 Measured 32 pieces (normal inspection)
 Good 30 pieces (2 tubes have flashover aquadag-gun
 without any influence on the modulation/emission)
 1 piece spotcharging Y plates.
 1 piece insulation F/g1

Batch is good.

Delivered to the store 247 pieces
 Will be used for L-test and life test

4 pieces + 1 piece spotcharging
 to be scrapped 1 piece insulation F/g1

Remark: The V_{g1} (cut-off) is rather low, see figures below:

The range for the V_{g1} for cut-off is 30 to 40 V. so the average value should be about 30 to 35 V. in that case the risk of rejects on too low V_{g1} is smaller.

Tube nr.	V_{g1} (v)
916	46
945	46
962	42
963	44
978	46
979	36
981	42
983	38
987	39
1063	39
1065	47
1067	44
1075	41
1076	39
1080	42
1084	40
1087	40
1094	42
1104	47
1114	45
\bar{X}	44,7
s	5,2
$\bar{X}-3s$	29,1
$\bar{X}+3s$	60,3

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ONDERWERP : Release for transferred production DF7-11

First batch

Test results are given on attached sheet.
no 2 up to and 3 incl. 1-test sheet.
no 9 and 10. Lifetest sheets.

Conclusion

0 hours results: brightness of some tubes is rather low. *measurements.*
The remaining electrical and mechanical are
good. See also RAR-04/74.125.

1000 hours: The results are satisfactory.

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R.A.R. - 04/24166 sheet 5.

DH 7-11

GEZIEN:

VOOR:

ONTVANGEN OP:

STEMPEL:

METING	STAMP	ONTVANGEN OP	VOOR	GEZIEN	REMARKS
VE (V ¹)	6.3	6.3	6.3	6.3	
V41 (V ¹)	0.04	0.04	0.04	0.04	
V42 (V ¹)	1200	1200	1200	1200	
V43 (V ¹)	for	0.475	for	for	
V44 (V ¹)	200	200	200	200	
V45 (V ¹)	1200	1200	1200	1200	
V46 (V ¹)	R	0	0	0	
V47 (V ¹)	40x40	0	0	0	
I4 (C40)	to	5/cm ²			
I46 (M4)					
METING	Brightness	apertures.	Colours	changing	Burn. strong max. in em.
Remond (T)	DB DH DN DP	DB DH DN DP	DB DH DN DP	DB DH DN DP	SS 7 80
	1-51	44			R1 A1 A
BUSNUMMER	49	10.6			None 90
	69	12.2			" 91
	70	19.0			" 94
	84	11.8			" 96
	95	11.0			" 91
		12.2			" 91
		9.2			" 91
EISEN	MIN 1.6	12.0	10.0	2.2	
	MAX				
	X MIN				
	X MAX				
	R MAX				
	MIN				
	MAX				
EENHEDEN	cc/cm ²	cc/cm ²	cc/cm ²	cc/cm ²	
CONCLUSIE					

CONTOLE . CONTOLE
KONTROLLE . TEST

VOORLOPIG

CODE No.
TYPE

DH 7-11.

N.V. PHILIPS' GLOEILAMPENFABRIEKEN, EINDHOVEN, NEDERLAND.

BLAD BLATT FEUILLE SHEET 362-4.

(T) - See RU 6.5-0/402

EIGENTUM VAN DE N.V. PHILIPS' GLOEIAMPENFABRIEKEN, EINDHOVEN. VERANWOORDING OF AFWAARDIGING VAN DERDEN IN WELKE TOEGANG OOK, IN BEZONDER SCHRIFTELIJKE TOESTEMMING VAN DE EIGENARIS NIET GEWENST.		EIGENTUM DER N.V. PHILIPS' GLOEIAMPENFABRIEKEN, EINDHOVEN. VERANTWOORDING OF AFWAARDIGING AN DRIETE. IN WELCHER FORM OOK, IN BEZONDER SCHRIFTELIJKE TOESTEMMING DER EIGENTUMER NIET GEWENST.		PROPRIÉTÉ DE LA N.V. PHILIPS' GLOEIAMPENFABRIEKEN, EINDHOVEN. LA REPRODUCTION OU LA COMMUNICATION À DES TIERS, SOUS QUELQUE FORME QUE SOIT, N'EST PERMISE QU'AVEC L'AUTORISATION ÉCRITE DE LA S.A.		PROPERTY OF THE N.V. PHILIPS' GLOEIAMPENFABRIEKEN, EINDHOVEN. REPRODUCTION OR DISCLOSURE TO THIRD PARTIES IN ANY FORM WHATSOEVER, NOT ALLOWED WITHOUT WRITTEN CONSENT OF THE PROPRIETOR.	
STEMPEL:		ONTVANGEN OP:		VOOR:		GEZIEN:	
METING		REMARK (T)		39		51	
BUSNUMMER		19		20		21	
X		20		21		22	
R		21		22		23	
MIN.		22		23		24	
MAX.		24		25		26	
EISEN:		25		26		27	
X MIN		26		27		28	
X MAX		27		28		29	
R MAX		28		29		30	
MIN		29		30		31	
MAX		30		31		32	
EENHEDEN		31		32		33	
CONCLUSIE		32		33		34	
21	CONTOLE - CONTROLE	PAR	PAR	PAR	PAR	PAR	PAR
	KONTROLLE - TEST	SIGN	SIGN	SIGN	SIGN	SIGN	SIGN
	VOORLOPIG	CODE Nr.					
		TYPE					
	N.V. PHILIPS' GLOEIAMPENFABRIEKEN, EINDHOVEN, NEDERLAND.						

(T) = Acc R/V. 6.5.0/102.

ONDERWERP : Release for transferred production DH 7-11 batch 2
I-test and lifetest results.

1) Content:

Test results, given on attached sheets.

Sheet no 2 up to and 8 gives I-test results

Sheet no 9 gives life test results of tubes swept
again in Eindhoven.

Sheet no 10 and 11 gives lifetest results of the 2nd
release batch.

2) Summary of Results

a. 0 hours (see also RAR-84/74.141 and RAR-84/74.142)

- 1) The mean value $-V_{g1}$ (cut off) is rather low,
but within tolerances.
- 2) The modulation of some tubes is rather high,
but within tolerances
- 3) The other electrical and mechanical measurements,
are satisfactory.

b. 1000 hours

- 1) Of the tubes that were burned over (life test nr. 50130)
the results of 5 tubes is:
1 tube : insulation k/g1
1 tube : modulation too high
- 2) Life test nr 50133: good (3 tubes)

3) Conclusion

Except the faults occurred in the first batches (gas,
spotcharging and sparking at high tension) as
already mentioned before, the results are good.

G. Geovers

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R.A.R. 04/25003 *blad 1*

DH 7-11.

23

STEMPEL		ONTVANGEN OP			VOOR			GEZIEN		
VE	(V ²)	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3
	(V ¹)	0	1200	1200	1200	1200	1200	1200	1200	1200
	(V ²)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ³)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁴)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁵)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁶)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁷)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁸)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ¹⁰)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ¹¹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ¹²)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ¹³)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ¹⁴)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ¹⁵)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ¹⁶)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ¹⁷)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ¹⁸)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ¹⁹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ²⁰)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ²¹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ²²)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ²³)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ²⁴)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ²⁵)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ²⁶)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ²⁷)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ²⁸)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ²⁹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ³⁰)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ³¹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ³²)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ³³)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ³⁴)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ³⁵)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ³⁶)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ³⁷)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ³⁸)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ³⁹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁴⁰)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁴¹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁴²)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁴³)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁴⁴)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁴⁵)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁴⁶)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁴⁷)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁴⁸)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁴⁹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁵⁰)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁵¹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁵²)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁵³)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁵⁴)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁵⁵)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁵⁶)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁵⁷)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁵⁸)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁵⁹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁶⁰)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁶¹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁶²)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁶³)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁶⁴)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁶⁵)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁶⁶)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁶⁷)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁶⁸)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁶⁹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁷⁰)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁷¹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁷²)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁷³)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁷⁴)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁷⁵)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁷⁶)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁷⁷)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁷⁸)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁷⁹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁸⁰)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁸¹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁸²)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁸³)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁸⁴)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁸⁵)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁸⁶)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁸⁷)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁸⁸)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁸⁹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁹⁰)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁹¹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁹²)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁹³)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁹⁴)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁹⁵)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁹⁶)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁹⁷)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁹⁸)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ⁹⁹)	1200	1800	1200	1200	1200	1200	1200	1200	1200
	(V ¹⁰⁰)	1200	1800	1200	1200	1200	1200	1200	1200	1200

CONCLUSIE all tubes have spot-larging Y tubes 1-2-5. flash-lens.

(T) = See R

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EIGENOMMER		STEMPEL		ONTVANGEN OP:		VOOR:		GEZIEN:	
TE	(N ^o)	b.3	b.3	W.P.	W.P.	W.P.	W.P.	W.P.	W.P.
V ₁	(1 ^o)	6.3	6.3						
V ₂	(1 ^o)	0.05	0.05						
V ₃	(1 ^o)	1200	1200						
V ₄	(1 ^o)	4.5	4.5						
V ₅	(1 ^o)	300	300						
V ₆	(1 ^o)	1200	1200						
V ₇	(1 ^o)	R	R						
V ₈	(1 ^o)	4.5	4.5						
V ₉	(1 ^o)	6	6						
METING		X	Y						
REMARK (T)		1-11-33-61-68	1-11-33-61-68						
BUISNUMMER		1	2	3	4	5			
EISEN		MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
EENHEDEN		100	100	100	100	100	100	100	100
CONCLUSIE		No lineairheid measured due to spotlagging Y.							

N.V. PHILIPS' GLOEILAMPENFABRIEKEN, EINDHOVEN, NEDERLAND
 DH 7-11.
 (T) = See R/6-8-0/402.

ONDERWERP : release for transferred production DH7-11 Batch 3
L test and life test results

1) Contents:

Test results given on attached sheets.
Sheet no.2 up to and 8 give L-test results
Sheet no.9 and 10 give life test results.

2) Summary of results:

- a L-test results(see also RAR-84/74.179)
- 1 tube spot quality bad caused by charging Y plates(already known)
 - 1 tube -Vg1 and Ik rather low but within tolerances.
 - The other electrical and mechanical measurements are satisfactory.
- b Lifetest(remark: For this test rejected tubes of a previous batch are used)
- 0 hours
 - 1 tube modulation too high(after 320 hours good)
 - 1 tube modulation rather high(after 320 hours)
 - 2 tubes gasvalue.
 - 1000 hours
 - 2 tubes Ik rather low but within tolerances
 - 2 gasvalues good after 1000 hours.

3) Conclusion

The total results are satisfactory.

G.Geevers

Copy messrs.: Dechering
Lenet
Varekamp
Wassenaar

