DEVELOPMENT SAMPLE DATA

This information is derived from development samples made available for evaluation. It does not necessarily imply that the device will go into regular production.

D14-370GH/93

NOTES

D14-370GH/93

- As the frit seal is visible through the faceplate, and not necessarily aligned with the internal graticule, application of an external passe-partout with open area of max. 102 mm x 82 mm is recommended. The internal graticule is aligned with the faceplate by using the faceplate reference points (see Fig. 4).
- The deflection plates must be operated symmetrically; floating mean x- or y-potentials will result into non-uniform line width and geometry distortion. The mean x- and y-potentials should be equal; under this condition the tube will be within the specification without corrections for astigmatism and geometry.

The tube features internal magnetic correction for orthogonality between x- and y-traces, spot shaping (astigmatism) and eccentricity calibration. Correction is obtained at $V_{g2,g4}$ = 1800 to 2500 V; optimum at $V_{q2,g4}$ = 2200 V.

- 3. For some applications a mean x-potential up to 50 V positive with respect to mean y-potential is inevitable. In this case V_{g5} must be made equal to mean x-potential, and a range of 0 to --25 V with respect to mean y-potential will be required on g2,g4 for astigmatism correction. The circuit resistance for V_{g2,g4} should be $\leq 10 \text{ k}\Omega$.
- 4. The sensitivity at a deflection of less than 75% of the useful scan will not differ from the sensitivity at a deflection of 25% of the useful scan by more than the indicated value.
- A graticule consisting of concentric rectangles of 100 mm x 80 mm and 98 mm x 78 mm is aligned with the internal graticule. With optimum trace rotation correction the edges of a raster will fall between these rectangles.
- 6. The tube has a trace rotation coil, fixed onto the lower cone part. The coil has 1000 turns and a typical resistance of 185 Ω at 20 °C (max. 270 Ω at 80 °C). Approx. 6,5 mA causes 1° trace rotation. Thus maximum required voltage is approx. 13 V for tube tolerances (± 5°) and earth magnetic field with reasonable shielding (± 2°).
- 7. Measured with the shrinking raster method in the centre of the screen under typical operating conditions, adjusted for optimum spot size at a beam current $I_{\varphi} = 10 \ \mu A$.

INSTRUMENT CATHODE-RAY TUBE

- 14 cm diagonal rectangular flat face
- domed mesh post-deflection acceleration
- internal magnetic lens system for correction of orthogonality, astigmatism and eccentricity
- quick-heating cathode
- internal graticule
- high sensitivity and high brightness
- short overall length
- for compact oscilloscopes with up to 75 MHz bandwidth

QUICK REFERENCE DATA

	Final accelerator voltage	V _{g7(ℓ)}	10	16,5 kV
4	First accelerator voltage	V _{g2,g4}	2	2,2 kV
tab	Minimum useful scan area		100 mi	m x 80 mm
binder,	Deflection coefficient			
oinc	horizontal	M×	7,5	7,8 V/cm
ue b	vertical	My	4	4 V/cm

OPTICAL DATA

Screen type	metal-backed phosphor GH	
colour persistance	green medium short	
Useful screen area	≥ 102 mm x 82 mm; note 1 (page 8)	
Useful scan area	≥ 100 mm x 80 mm	
Internal graticule	type 93; see Fig. 4	
HEATING		
Indirect by a.c. or d.c.*		
Heater voltage	V _f 6,3 V	
Heater current	lf 240 mA	
Heater time to attain 10% of the cathode current at equilibrium conditions	approx. 5 s	

* Not to be connected in series with other tubes.

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MECHANICAL DATA

Dimensions and connections (see also outline drawings) Overall length (socket included) Faceplate dimensions

≤ 338 mm 118 ± 1 mm x 98 ± 1 mm

approx. 1 kg

Base

12 pin, all glass, JEDEC B12-246

Mounting

Net mass

The tube can be mounted in any position. It must not be supported by the socket and not by the base region alone. The reference points on adjoining edges of the faceplate (see Fig. 5) enable the tube to be mounted accurately in the front panel, thus providing optimum alignment of the internal graticule.

Accessories

Pin protector (required for shipping)	supplied with tube
Socket with solder tags	type 55589/55594
Socket with printed-wiring pins	type 55595
Final accelerator contact connector	type 55569
Mu-metal shield	to be established
FOCUSING	electrostatic
DEFLECTION	double electrostatic
x-plates	symmetrical
y-plates	symmetrical

DEVELOPMENT SAMPLE DATA

LIMITING VALUES (Absolute maximum rating system)

Final accelerator volta	ge	V _{g7(ℓ)}	max.	18	kV
Shield voltage		Vgs	max.	2,5	kV
First accelerator and a	stigmatism control voltage	V _{g2,g4}	max.	2,5	kV
Focusing electrode vo	Itage	V _{g3}	max.	2,5	kV
Control grid voltage		$-V_{g1}$	max.	200	V
		5	min.	0	V
Cathode to heater vol	tage				
positive		Vkf	max.	125	V
negative		$-V_{kf}$	max.	125	V
Heater voltage		Vf	max.	6,6	V
C C			min.	6,0	V
Voltage between g4,g					
and any deflection	plate	$\Delta V_{g4,g5,x,y}$	max.	500	V
Grid drive, averaged o	ver 1 ms	Vd	max.	25	V
Screen dissipation		W _ℓ	max.	8	mW/cm ²
Control grid circuit re	sistance	R _{g1}	max.	1	MΩ

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Instrument	cathoo	le-ray	tube	
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Conditions					
Final accelerator voltage	Vg7(2)	10	16,5	kV	
Mean deflection plate potential	0	2	2,2	kV note 2	
Shield voltage for optimum geometry	V _{g5}	2	2,2	kV note 3	
First accelerator and astigmatism control voltage	V _{g2,g4}	2	2,2	kV note 3	
Focusing voltage	V _{g3}	400 t	o 800	V	
Cut-off voltage for visual extinction of focused spot	-V _{g1}	45 to 90	50 to 100	V	
Outer conductive coating (m) and mu-metal shield to be	earthed.				
Performance					
Horizontal deflection coefficient	Mx	7,5	7,8	V/cm ± 10%	
Vertical deflection coefficient	My	4,0	4,0	V/cm ± 5%	
Deviation of deflection linearity	,	≤2%		note 4	
Geometry distortion				note 5	
Eccentricity of undeflected spot in horizontal direction		≤4 m	ım		
in vertical direction		≤2 m	im		
Angle between x- and y-traces		900		note 2	
Angle between x-trace and x-axis of internal graticule		≤ 50		note 6	
Luminance reduction with respect to screen centre x-axis, outer graticule line		≤ 30%	6		
y-axis, outer graticule line		≤ 30%	/ 0		
any corner		≤ 50%	0		
Grid drive for 10 μ A screen current	Vd	appro	x. 20	V	
Line width	Lw.	appro		mm note 7	

CAPACITANCES

x1 to all other elements except x2	C _{×1(×2)}	4,2 pF
x_2 to all other elements except x_1	$C_{x2(x1)}$	4,2 pF
y ₁ to all other elements except y ₂	Cy1(y2)	3,1 pF
y_2 to all other elements except y_1	Cy2(y1)	3,1 pF
x ₁ to x ₂	C _{x1x2}	2 pF
y ₁ to y ₂	Cy1y2	1,6 pF
Control grid to all other elements	C _{g1}	6 pF
Cathode to all other elements	Ck	3,2 pF
Focusing electrode to all other elements	C _{g3}	5 pF

DEVELOPMENT SAMPLE DATA

* Notes are on page 8.

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60 (5)

DIMENSIONS AND CONNECTIONS

Dimensions in mm

150

 ± 5

Instrument cathode-ray tube

D14-370GH/93

DIMENSIONS AND CONNECTIONS (continued)

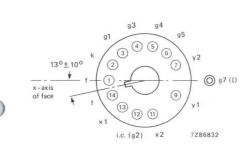


Fig. 2 Pin arrangement; bottom view.

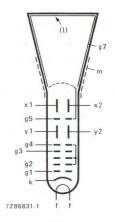


Fig. 3 Electrode configuration.

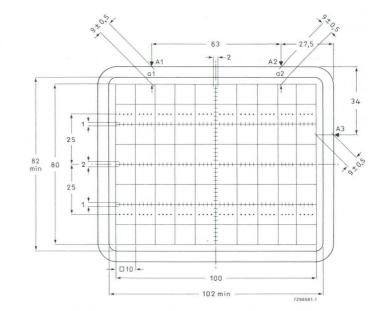


Fig. 4 Front view of tube with internal graticule, type 93. The faceplate reference points A1, A2 and A3 are used for aligning the graticule with the faceplate. $|a1 - a2| \le 0.3$ mm.

Line thickness = 0,2 mm; dot diameter = 0,4 mm; colour: red.

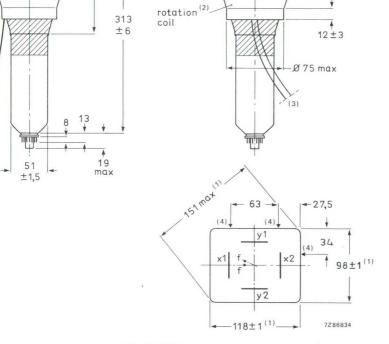


Fig. 1 Outlines.

- 1. Dimensions of faceplate only. The complete assembly of faceplate and cone (frit seal included) will pass through an opening of 122 mm x 102 mm (diagonal 153 mm).
- 2. The coil is fixed to the envelope with resin and adhesive tape.
- 3. The length of the connecting leads of the rotation coil is min. 350 mm.

178

±5

- 4. Reference points on faceplate for graticule alignment (see Fig. 4).
- 5. The centre of the final accelerator contact is situated within a square of 10 mm x 10 mm around the indicated position.

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Data based on pre-production

NOTES

- As the frit seal is visible through the faceplate, and not necessarily aligned with the internal graticule, application of an external passe-partout with open area of max. 102 mm x 82 mm is recommended. The internal graticule is aligned with the faceplate by using the faceplate reference points (see Fig. 4).
- The deflection plates must be operated symmetrically; floating mean x- or y-potentials will result into non-uniform line width and geometry distortion. The mean x- and y-potentials should be equal; under this condition the tube will be within the specification without corrections for astigmatism and geometry.

The tube features internal magnetic correction for orthogonality between x- and y-traces, spot shaping (astigmatism) and eccentricity calibration.

- 3. For some applications a mean x-potential up to 50 V positive with respect to mean y-potential is inevitable. In this case V_{g5} must be made equal to mean x-potential, and a range of 0 to --25 V with respect to mean y-potential will be required on g4 for astigmatism correction. The circuit resistance for V_{g4} should be \leq 10 k Ω .
- 4. The sensitivity at a deflection of less than 75% of the useful scan will not differ from the sensitivity at a deflection of 25% of the useful scan by more than the indicated value.
- A graticule consisting of concentric rectangles of 100 mm x 80 mm and 98 mm x 78 mm is aligned with the internal graticule. With optimum trace rotation correction the edges of a raster will fall between these rectangles.
- 6. The tube has a trace rotation coil, fixed onto the lower cone part. The coil has 1000 turns and a typical resistance of 185 ± 25 Ω at 0 °C, which increases by approx. 0,4%/K for rising temperature. Approx. 6,5 mA causes 1° trace rotation. Thus maximum required voltage is approx. 13 V for tube tolerances (± 5°) and earth magnetic field with reasonable shielding (± 2°).
- 7. Measured with the shrinking raster method in the centre of the screen under typical operating conditions, adjusted for optimum spot size at a beam current $I_{\varphi} = 10 \ \mu A$.
- 8. The X-ray dose rate remains below the acceptable value of 36 pA/kg (0,5 mR/h), when the tube is used within its limiting values (beam current $l_{g} \le 100 \ \mu$ A).

INSTRUMENT CATHODE-RAY TUBE

- 14 cm diagonal rectangular flat face
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- internal magnetic lens system for correction of orthogonality, astigmatism and eccentricity
- quick-heating cathode
- internal graticule
- high sensitivity and high brightness
- short overall length
- for compact oscilloscopes with up to 75 MHz bandwidth

QUICK REFERENCE DATA

	Final accelerator voltage	V _{g7(ℓ)}	10	16,5	kV
4	First accelerator voltage	V _{g4}	2	2,2	kV
tab	Minimum useful scan area		100 m	m x 80	mm
der,	Deflection coefficient			1.10.181	
bin	horizontal	M×	8	8,3	V/cm
olue	vertical	My	4	4	V/cm

OPTICAL DATA

Screen	metal-backed phosphor	
type	GH	
colour	green	
persistance	medium short	
Useful screen area	≥ 102 mm x 82 mm; no	te 1 (page 8)
Useful scan area	≥ 100 mm x 80 mm	
Internal graticule	type 93; see Fig. 4	
HEATING		
Indirect by a.c. or d.c.*		
Heater voltage	Vf	6,3 V
Heater current	I _f	240 mA
Heater time to attain 10% of the cathode		
current at equilibrium conditions	approx.	5 s

* Not to be connected in series with other tubes.

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MECHANICAL DATA

Dimensions and connections (see also outline drawings) Overall length (socket included) Faceplate dimensions

≤ 338 mm 118 ± 0,5 mm x 98 ± 0,5 mm

12 pin, all glass, JEDEC B12-246

Net mass

approx. 1 kg

Base

Mounting

The tube can be mounted in any position. It must not be supported by the socket and not by the base region alone. The reference points on adjoining edges of the faceplate (see Fig. 5) enable the tube to be mounted accurately in the front panel, thus providing optimum alignment of the internal graticule.

Accessories

Pin protector (required for shipping) Socket with solder tags Socket with printed-wiring pins Final accelerator contact connector Mu-metal shield FOCUSING

DEFLECTION x-plates y-plates supplied with tube type 55594 type 55595 type 55569/55597 to be established electrostatic double electrostatic symmetrical symmetrical LIMITING VALUES (Absolute maximum rating system)

Final accelerator voltage	V _{g7(ℓ)}	max.	18	kV note 8
Shield voltage	V _{g5}	max.	3,3	kV
First accelerator and astigmatism control voltage	V _{g4}	max.	3,3	kV
Focusing electrode voltage	V _{g3}	max.	2,5	kV
Control grid voltage	-V _{g1}	max. min.	200 0	
Cathode to heater voltage				
positive	Vkf	max.	125	V
negative	$-V_{kf}$	max.	125	V
Heater voltage	Vf	max. min.	6,6 6,0	
Voltage between g2 and g4	∆V _{g2,g4}	max.	2	kV
Voltage between g4,g5 and any deflection plate	ΔV _{g4,g5,x,y}	max.	500) V
Grid drive, averaged over 1 ms	Vd	max.	25	i V
Screen dissipation	We	max.	8	8 mW/cm ²
Control grid circuit resistance	R _{g1}	max.	1	MΩ

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TYPICAL OPERATION (voltages with respect to catho	de) *				
Conditions					
Final accelerator voltage	٧ _{g7(ℓ)}	10	16,5	kV	
Mean deflection plate potential	3	2	2,2	kV note 2	
Shield voltage for optimum geometry	V _{g5}	2	2,2	kV note 3	
First accelerator and astigmatism control voltage	V _{g4}	2	2,2	kV note 3	
Focusing voltage	V _{g3}	400 to	800	V	
Grid 2 voltage	V _{g2}	2	2,2	kV	
Cut-off voltage for visual extinction of focused spot	-V _{g1}	45 to 90	50 to 100	V	
Outer conductive coating (m) and mu-metal shield to be	e earthed.				
Performance					
Horizontal deflection coefficient	M×	8	8,3	V/cm ± 10%	
Vertical deflection coefficient	My	4,0	4,0	V/cm ± 5%	
Deviation of deflection linearity	y	≤ 2%		note 4	
Geometry distortion				note 5	
Eccentricity of undeflected spot					
in horizontal direction		≤4 m	m		
in vertical direction		≤2 m	m		
Angle between x- and y-traces		900		note 2	
Angle between x-trace and x-axis of internal graticule		≤ 50		note 6	
Luminance reduction with respect to screen centre x-axis, outer graticule line		≤ 30%			
y-axis, outer graticule line		≤ 30%			
any corner		≤ 50%			

Vd

I.w.

Instrument cathode-ray tube

D14-370GH/93

CAPACITANCES				
x ₁ to all other elements except x ₂	$C_{x1(x2)}$	4,2	pF	
x2 to all other elements except x1	C _{x2(x1)}	4,2	pF	
y1 to all other elements except y2	C _{y1(y2)}	3,1	pF	
y2 to all other elements except y1	$C_{y2(y1)}$	3,1	pF	
x ₁ to x ₂	C _{x1x2}	2	pF	
y1 to y2	Cy1y2	1,6	pF	
Control grid to all other elements	C _{g1}	6	pF	
Cathode to all other elements	Ck	3,2	pF	
Focusing electrode to all other elements	C _{g3}	5	pF	

* Notes are on page 8.

Grid drive for 10 μ A screen current

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Line width

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20 V

0,35 mm note 7

approx.

approx.

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Instrument cathode-ray tube

D14-370GH/93

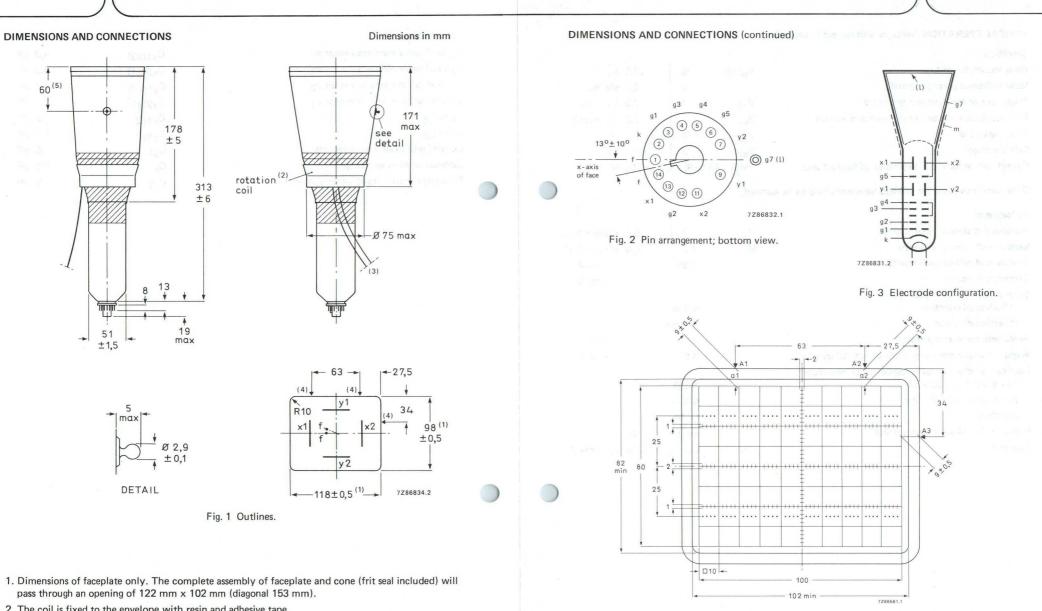
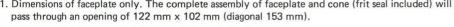


Fig. 4 Front view of tube with internal graticule, type 93. The faceplate reference points A1, A2 and A3 are used for aligning the graticule with the faceplate. $|a1 - a2| \leq 0.3$ mm.

Line thickness = 0,2 mm; dot diameter = 0,4 mm; colour: red.



- 2. The coil is fixed to the envelope with resin and adhesive tape.
- 3. The length of the connecting leads of the rotation coil is min. 350 mm.
- 4. Reference points on faceplate for graticule alignment (see Fig. 4).
- 5. The centre of the final accelerator contact is situated within a square of 10 mm x 10 mm around the indicated position.

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