#### D18-180GY/127

#### DEVELOPMENT DATA

This data sheet contains advance information and specifications are subject to change without notice.

#### D18-180GY/127

#### NOTES

- As the frit seal is visible through the faceplate, and not necessarily aligned with the internal graticule, application of an external passe-partout with open area of max. 124 mm x 100 mm is recommended. The internal graticule is aligned with the faceplate by using the faceplate reference points (see Fig. 4).
- 2. The mean x-plate potential and the mean y-plate potential should be equal to  $V_{q2,q4,q5(\ell)}$ .
- The tube features internal magnetic correction for astigmatism, orthogonality and eccentricity calibration. Optimum spot is obtained if V<sub>g2,g4,g5</sub>(χ) is equal to mean y-potential.
- An actual focus range of approx. 50 V should be provided on the front panel. V<sub>g3</sub> decreases with increasing grid drive.
- 5. Intensity control on the front panel should be limited to the maximum useful screen current dependent on  $V_{g2,g4,g5}(\varrho)$ . It is to be adjusted either by the grid drive (up to 30 V) or for maximum acceptable line width. The corresponding cathode current or  $I_{g2,g4,g5}$  (up to 500  $\mu$ A) depends on the cut-off voltage and cannot be used for control settings.
- 6. The sensitivity at a deflection of less than 75% of the useful scan will not differ from the sensitivity at a deflection of 25% of the useful scan by more than the indicated value.
- 7. A graticule consisting of concentric rectangles of 120 mm x 96 mm and 117 mm x 93 mm is aligned with the internal graticule. With optimum trace rotation correction the edges of a raster will fall between these rectangles.
- 8. The tube has a trace rotation coil, fixed onto the lower cone part. The coil has a maximum resistance of 240  $\Omega$  at 80 °C. The maximum required voltage is approx. 12 V for tube tolerances (± 5°) and earth magnetic field with reasonable shielding (± 2°).
- Measured with the shrinking raster method within the useful scan under typical operating conditions, adjusted for optimum focus and dynamic correction applied.

As the construction of the tube does not permit a direct measurement of the beam current, this current should be determined as follows:

- a) Under typical operating conditions, apply a small raster display (no overscan), adjust V<sub>g1</sub> for a beam current of approx. 10  $\mu$ A and adjust V<sub>g3</sub> for smallest spot size at the centre of the screen. When measuring the beam current, grid 6 should be connected to g2-potential and the diodes should be disconnected from the x-plates.
- b) Under these conditions, but without raster, the deflection plate voltages should be changed to:  $V_{y1} = V_{y2} = 2000 V$ ;  $V_{x1} = 1300 V$ ;  $V_{x2} = 1700 V$ , thus directing the total beam current to  $x_2$ . Measure the current on  $x_2$  and adjust  $V_{q1}$  for  $I_{x2} = 10 \ \mu$ A.
- c) Set again for the conditions under a), without touching the V<sub>g1</sub> control. The screen current of the resulting raster display is now 10  $\mu$ A.

Adjust  $V_{g3}$  for optimum focus in the centre of the screen and apply dynamic correction to grid 6 for optimum width of a vertical line.

### INSTRUMENT CATHODE-RAY TUBE

- mono accelerator
- 18 cm diagonal rectangular flat face
- dynamic deflection defocusing correction
- internal magnetic correction for astigmatism, vertical eccentricity and orthogonality
- Iow heater power consumption
- for oscilloscopes and general display up to 25 MHz bandwidth

#### QUICK REFERENCE DATA

Accelerator voltage	V <sub>g2,g4,g5(ℓ)</sub> 2000   2500 V			
Minimum useful scan area	120 mm x 96 mm			
Deflection coefficient				
horizontal	M <sub>x</sub> 21 26 V/d	cm		
vertical	My 15   19 V/d	cm		

OPTICAL DATA				
Screen				
type persistence	GY, colour green medium			
Useful screen area	≥ 124 mr	≥ 124 mm x 100 mm; note 1		
Useful scan area	≥ 120 mr	≥ 120 mm x 96 mm		
Internal graticule	type 127; see Fig. 4			
HEATING				
Indirect by a.c. or d.c.*				
Heater voltage	Vf	6,3 V		
Heater current	If	0,1 A		
Heating time to attain 10% of the cathode current at equilibrium conditions		approx. 7 s		

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tab 4

blue binder,

Not to be connected in series with other tubes.

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## D18-180GY/127

MECHANICAL DATA			TYPICAL OPERATION (voltages with resp	ect to cathode)			
Dimensions and connections (see also outline drawing	)		Conditions				note 2
Overall length (socket included)	<b>≤ 324</b> mm		Accelerator voltage	Vg2,g4,g5,(£)	2000	2500 V	
Faceplate dimensions	142 ± 0,5 mm x 118 ± 0,5 mm		Astigmatism control voltage	ΔVg2,g4,g5,(ℓ)	0	V	note 3
Net mass	approx 13 kg		Focusing voltage	V <sub>g3</sub>	220 to 350	275 to 440 V	note 4
Base	12-pin, all glass, JEDEC B12-246		Cut-off voltage for visual extinction of focused spot	-V <sub>g1</sub>	22 to 65	27 to 81 V	note 5
Mounting			Performance			8 <sup>-1</sup> ( )	
The tube can be mounted in any position. It must not region alone. The reference points on adjoining edges mounted accurately in the front panel, thus providing	t be supported by the socket and not by the base of the faceplate (see Fig. 4) enable the tube to be optimum alignment of the internal graticule.	•	Deflection coefficient horizontal vertical	M <sub>x</sub> M <sub>y</sub>	≤ 21 ≤ 23 15 ≤ 16	26 V/cn 28,5 V/cn 19 V/cn 21 V/cn	n n n
Accessories			Deviation of deflection linearity		< 10	2 %	note 6
Socket with solder tags	type 55594		Geometry distortion		see note 7	2 /0	note o
Socket with printed-wiring pins	type 55595		Secontricity of undeflected anot with		see note 7		
Mu-metal shield	to be established		respect to internal graticule				
Pin protector (required for shipping)	supplied with tube	DATA	horizontal vertical		<i>¥ ¥</i>	4 mm 2 mm	note 3 note 3
		E	Angle between x and y-traces		9	900	note 3
		PMEN	Angle between x-trace and x-axis of the internal graticule		\$	50	note 8
		ILO ILO	Grid drive voltage for 10 $\mu$ A screen current	Vd	~	10 V	note 5
		EVE	Line width	I.w.	~	0,3 mm	note 9
		Δ	LIMITING VALUES (Absolute maximum	rating system)			
			Accelerator voltage	Va2 a4 aE (0)	20		
				*g2,g4,g5,(x)	max. 30		
			Voltage between accelerator electrode	vg3	max. St	000 V	
			and grid 6	$V_{q2/q6}$	max. ±5	500 V	
			Voltage between accelerator electrode	5			
			and any deflection plate	V <sub>g2/x/y</sub>	max. ± 5	500 V	
			Control grid voltage	-V <sub>g1</sub>	max. 2 min.	200 V 0 V	
			Cathode to heater voltage positive negative	V <sub>kf</sub> -V <sub>kf</sub>	max. 1 max. 1	125 V 125 V	
			Heater voltage	Vf	max. min.	6,6 V 6,0 V	
			Grid drive voltage, averaged over 1 ms	Vd	max.	20 V	
			Screen dissipation	We	max.	3 mW/cm <sup>2</sup>	
			Control grid circuit resistance	R <sub>g1</sub>	max.	1 MΩ	

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FOCUSING	electrostatic
DEFLECTION	double electrostatic
x-plates	symmetrical
y-plates	symmetrical

If use is made of the full deflection capabilities of the tube the deflection plates will block part of the electron beam, hence a low impedance deflection plate drive is desirable.

#### DYNAMIC DEFLECTION DEFOCUSING CORRECTION

The tube has a special electrode, positioned between the x and y-plates, for dynamic correction of deflection defocusing, to improve the uniformity of the width of a vertical line up to the screen edges. If use is made of this dynamic correction, a negative voltage proportional to, and approx. 50% of, the negative horizontal deflection plate voltage should be applied to this electrode (grid 6). The correction-circuit impedance must be  $\leq 100 \text{ k}\Omega$ . To prevent distortion, the output impedances of the x-amplifiers should be  $\leq 10 \text{ k}\Omega$ .

If no correction is required, grid 6 should be connected to mean x-plate potential  $(V_{a2(g)})$ .

**CAPACITANCES** (approx. values)

$x_1$ to all other elements except $x_2$	C <sub>x1(x2)</sub>	4,5 pF
x <sub>2</sub> to all other elements except x <sub>1</sub>	C <sub>x2(x1)</sub>	4,5 pF
y <sub>1</sub> to all other elements except y <sub>2</sub>	Cy1(y2)	3,5 pF
y <sub>2</sub> to all other elements except y <sub>1</sub>	Cy2(y1)	3,5 pF
x <sub>1</sub> to x <sub>2</sub>	C <sub>x1x2</sub>	2 pF
y <sub>1</sub> to y <sub>2</sub>	Cy1y2	1 pF
Control grid to all other elements	C <sub>g1</sub>	5 pF
Cathode to all other elements	Ck	2,7 pF
Grid 6 to all other elements	C <sub>q6</sub>	11 pF



Fig. 4 Front view of tube with internal graticule, type 129. The faceplate reference points A1, A2 and A3 are used for aligning the graticule with the faceplate.  $|a1 - a2| \le 0.4$  mm.

Line thickness = 0,2 mm; dot diameter = 0,4 mm; colour: red.

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Instrument cathode-ray tube

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**DIMENSIONS AND CONNECTIONS** Dimensions in mm 160 178 max <u>±</u>5 rotation (2) coil 300 ± 6 -Ø87 max (3) 13 19 max -> 51 ± 1,5 -142±0,5<sup>(1)</sup> R11 y2 x2 118 (1) x1 ± 0,5 35 (4

Fig. 1 Outlines.

21,5 ---

v1

100

(4)

7295844

**(**4)

(1) Dimensions of faceplate only. The complete assembly of faceplate and cone (frit seal included) will pass through an opening of 146 mm x 122 mm (diagonal 182 mm).

- (2) The coil is fixed to the envelope with resin and adhesive tape.
- (3) The length of the connecting leads of the rotation coil is min. 350 mm.

(4) Reference points on faceplate for graticule alignment (see Fig. 4).



Fig. 2 Pin arrangement; bottom view.



Fig. 3 Electrode configuration.

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